

**Industrial Ethernet  
IE-GW-MB-2TX-1RS232/485**

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- Slave mode supports 16 TCP masters and up to 62 serial slaves simultaneously
- Master mode supports 32 TCP slaves simultaneously
- Integrated Modbus protocol analysis
- Redundant DC power supply inputs
- Cascaded Ethernet ports for easy cabling

**General ordering data**

Type	IE-GW-MB-2TX-1RS232/485
Order No.	<a href="#">1504460000</a>
Version	Modbus TCP/Modbus Seriell Gateway, 2x RJ45, 1x DB9 for RS-232, 1x terminal block for RS-422/485, IP 30, 0 °C...55 °C
GTIN (EAN)	4050118312423
Qty.	1 pc(s).

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**Technical data****Dimensions and weights**

Width	29 mm	Width (inches)	1.142 inch
Height	124.5 mm	Height (inches)	4.902 inch
Depth	89.2 mm	Depth (inches)	3.512 inch
Net weight	190 g		

**EMC conformity and approvals**

EMC standards	FCC Part 15 Subpart B Class A, EN 55022 Class A, EN 61000-4-2 (ESD), Stage 3, EN 61000-4-3 (RS), Stage 3, EN 61000-4-4 (EFT), level 4, EN 61000-4-5 (Surge), Stage 3, EN 61000-4-6 (CS), Stage 3, EN 61000-4-8, EN 61000-4-11	Free fall	
Shock	according to IEC 60068-2-27	Vibration	according to IEC 60068-2-6

**Environmental conditions**

Humidity	5 to 95 % (non-condensing)	Operating temperature, max.	55 °C
Operating temperature, min.	0 °C	Storage temperature, max.	85 °C
Storage temperature, min.	-40 °C		

**Guarantee**

Time interval	5 years
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**Interfaces**

Ethernet ports	2	Magnetic isolation protection	1.5 kV built-in
RJ45 ports	10/100BaseT(X), Auto MDI/MDI-X port	Serial port	DB9 RS-232, Terminal block for RS-422/485
Serial ports	1		

**MTBF**

MTBF	210,794 hrs	MTBF	Telcordia (Bellcore), GB
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**Order data**

Operating temperature	0 °C...55 °C
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**Power supply**

Current consumption	435 mA	Supply voltage	12 to 48 V DC
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**Serial communication parameters**

Data bits	7, 8	Flow control	RTS/CTS and DTR/DSR (RS-232)
Parity	neither, even, odd, Space, Mark	Stop bits	1, 2

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**Technical data****Serial signals**

RS-232	TxD, RxD, RTS, CTS, DTR, DSR, DCD, GND	RS-422	TxD+, TxD-, RxD+, RxD-, GND
RS-485 2-wire	Data+, Data-, GND	RS-485 4-wire	TxD+, TxD-, RxD+, RxD-, GND

**Technical data**

Housing main material	Plastic	Protection degree	IP 30
Type of mounting	Mounting rail		

**Technology**

Flow control	RTS/CTS and DTR/DSR (RS-232)
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**Software**

Additional features	Serial Redirection, Priority Control	Configuration options	Web console, serial console, Telnet console, Windows utility
Configuration tool	Modbus Gateway Administrator for Windows 98/ME/NT/2000, Windows XP/2003/Vista/2008/7/8 x86/x64	Multi-master and multi-drop	Master Modus: 32 TCP slaves, Slave Modus: 16 TCP master
Operating modes	RTU Slave, RTU Master, ASCII Slave, ASCII Master		

**Classifications**

ETIM 5.0	EC000734	ETIM 6.0	EC000734
eClass 6.2	19-17-01-06	eClass 7.1	19-17-01-06
eClass 8.1	19-17-01-06	eClass 9.0	19-17-01-06

**Approvals**

Approvals



ROHS Conform

**Downloads**

Manual	<a href="#">Manual</a>
Package insert	<a href="#">Hardware Installation Guide</a>
Declaration of Conformity	<a href="#">K5670414.pdf</a>
Tools	<a href="#">Modbus Gateway Administrator</a>
Firmware	<a href="#">Version 1.0</a>

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