



PRONER COMATEL P/N Tyco Electronics P/N  
5182374044411 0-1544400-1

REF	PLATING
04	Bare
42	BEFORE STAMPING Sn: 112-16-4 3 à 7 µ
44	AFTER STAMPING Ni: 112-25-3 1,27 à 3 µ Sn: 112-65-1 4 µ mini

Reference/designation	Material	Protection	Quantity
518 2374 OXX 411	Phosphorous bronze	/	Voir tableau /

Sub Assy.: 4000D001.prt  
Assembly : 4000D001.asm

**POUR DIFFUSION**

BOWING: After upper tie bar removal: 1.5mm Maxi for 500mm  
PITCH: After upper tie bar removal: 1.27 ± 0.1

### CONTACT A SOUDER SIL

Description of Modification	No. Modif.	Drawn by	Date	Checked by	Rev.
ER00-0301-04	-	SRd	23/6/04	-	B
MAJ suite nouvel outil	1368	JD†	29-Nov-99	/	A2
ANNULE ET REMPLACE le plan 2374	/	L.Sn	11-Fev-98	/	A1

PRONER COMATEL  
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Scale: 8:1 Mass: /  
Lin. Tol.: ± 0.05  
Ang. Tol.: ± 7°  
Size A3

# 4000 D 001