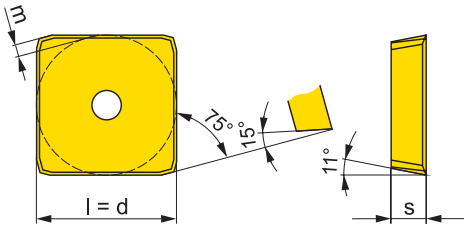


SPKN EDS

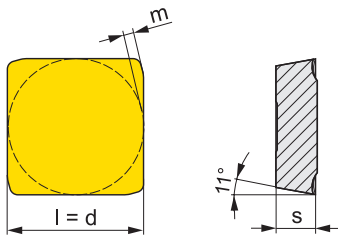


Abmessungen Dimensions	l	d	s	m
1203	12,700	12,700	3,18	0,88
1504	15,875	15,875	4,76	1,26

Abmessungen [mm]. / Dimensions [mm].

Geometrie Geometry	ISO	Materialien/Grade							Radius	Vorschub pro Zahn Feed per tooth		Schnitttiefe Cutting depth	
		M9315	M9325	8215	8230	8240	H10	S26	r _c	f _{min}	f _{max}	a _{p min}	a _{p max}
	SPKN 1203EDSR	●	●	●	●	●	●	●		0,15	0,30	1,0	9,0
	SPKN 1203EDSL				○					0,15	0,30	1,0	9,0
	SPKN 1504EDSR	●	●	●	●	●	●	●		0,20	0,40	1,0	13,0
	SPKN 1504EDSL					○				0,20	0,40	1,0	13,0

SPKR



Abmessungen Dimensions	l	d	s	m
1203	12,700	12,700	3,18	0,90
1504	15,875	15,875	4,76	1,22

Abmessungen [mm]. / Dimensions [mm].

Geometrie Geometry	ISO	Materialien/Grade							Radius	Vorschub pro Zahn Feed per tooth		Schnitttiefe Cutting depth	
		M9325	M9340	8230	8240				r _c	f _{min}	f _{max}	a _{p min}	a _{p max}
	SPKR 1203EDSR	●	●	●	●					0,15	0,30	1,0	9,0
	SPKR 1504EDSR		●	●	●					0,25	0,45	1,0	12,0